



NATIONAL TRAINING CONFERENCE

PLANNING GUIDE

**WORKSHOPS
SNEAKPEAK**

**PLAN YOUR
STAY**

**SCHEDULE AT A
GLANCE**

*Everything you need to plan for the only conference
built for Correctional Industries professionals*



NATIONAL
CORRECTIONAL
INDUSTRIES
ASSOCIATION

WE THANK OUR CONFERENCE SPONSOR





PARTNERING WITH CORRECTIONAL FACILITIES FOR OVER 30 YEARS

Driven By The Innovative Spirit

We Go the Extra Mile
for Our Commissary Partners
to Ensure Safety and Create Connection
For All We Serve.

unionsupply.com

You're invited to

NCIA 2027



The only conference built for Correctional Industries professionals at every level.

Directors, managers, new team members, administrators: CI professionals at every level attend NCIA's National Training Conference. You won't just hear from the people at the top; you'll sit next to, learn from, and build relationships with people doing the work at every stage of their career.

This is the perfect setting to connect with other professionals who understand what you do—the same challenges, wins, and day-to-day realities.

NCIA 2027 is your chance to:

- ➔ **Connect** with peers across the country who work in your exact field.
- ➔ **Build** relationships that outlast the conference—the kind you can call on for advice, ideas, or support.
- ➔ **Learn** something new. Step outside your usual role and pick up a skill, a perspective, or an idea you can bring home.

This is where Correctional Industries comes together.

JOIN US IN COLUMBUS!

What's In This Guide?

Welcome to the Conference Planning Guide. This is your roadmap to NCIA 2027, with registration details, hotel logistics, workshop options, keynote information, and everything else you need to plan your time in Columbus.



REGISTRATION & HOTEL INFORMATION

02 REGISTRATION OVERVIEW

A quick glance at all of the registration details attendees need to know.

08 HOTEL ESSENTIALS

Details about your stay. Room rate, parking, and more. Book directly through the link provided.

11 SCHEDULE OF EVENTS

Plan your time to learn, connect, and grow at NCIA 2027

14 KEYNOTE SPEAKER

Meet keynote speaker, Jim Abbott, former MLB pitcher and Olympic gold medalist.

16 CI STAFF ROUNDTABLES

Review the roundtable topics and choose two peer-led discussions on the industry topics that matter most to you.

23 CI TOUR INFO & FAQ

Hosted by Ohio Penal Industries

Get the details on the CI Facility Tour of Ohio Penal Industries, visiting the Glove Factory and Warehouse/CDL Program.



WORKSHOPS PREVIEW

See the full list of 20 workshop sessions at NCIA 2027, so you can plan ahead for the ones that best fit your role's goals and needs. Options are subject to change.



EXHIBITOR GUIDE

See what's included with your NCIA 2027 booth purchase, plus pricing and ways to reach hundreds of Correctional Industries decision-makers under one roof.



Conference Sponsors

NCIA thanks the following organizations for their support!



Registration

Registration
opens

Nov. 2

Registration Options:

- 🖱 Online at nationalcia.org
- 📞 Call our team at (410) 230-3972

Risk-Free Cancellation Policy:

We understand circumstances arise that may require you to cancel your registration. Submit your written request for a refund to NCIA at memberservices@nationalcia.org by **March 19, 2027**.

Questions? Email us at memberservices@nationalcia.org

Attendee Registration

For individuals who work in the field of Correctional Industries or Corrections.

Registration Type	Before 3/19/27	After 3/19/27
Full Conference <i>NCIA Members</i>	\$360	\$380
Full Conference <i>Non-Member Rate</i>	\$410	\$430

- ➡ Both registration types include one Awards Banquet ticket.
- ➡ Guest Awards Banquet tickets can be purchased for \$110 each during registration.
- ➡ Invoices for registration are available by request sent to memberservices@nationalcia.org.

Non-Exhibiting Company Registration

For individuals attending to network on behalf of a company, nonprofit, or organization that offers products or services to the Correctional Industries field and may qualify as an exhibitor.

Registration Type	NCIA Members	Non-Member Rate
Full Conference	\$600	\$900
One Day	\$500	\$750

- ➡ Access to all conference sessions is included with registration.
- ➡ Awards Banquet tickets are sold separately for \$110 each.

Note: If you only qualify for NEC registration but register as a Vendor or Attendee instead, that registration will be cancelled and your payment refunded. We'll notify you of the cancellation so you can re-register under the correct type.

What Our Attendees Are Saying



ZACH TAUBENHEIM

Ohio Penal Industries



"The things that [our team] learns going to workshops, going to roundtables...we always take home a list of 10 or 12 new ideas that set us on a totally new path. The conference has been huge for my personal growth."



MELANIE DOOLIN

Oregon Corrections Enterprises



"Learning from peers across the country accelerates innovation and avoids reinventing solutions. This ensures our programs remain competitive, relevant, and impactful."



RICHARD O'DONNELL

Kansas Correctional Industries



"[NCIA] offers a combined, collaborative effort of those with a lot of different life experiences from all across the country in Correctional Industries. The learning experience that [NCIA] has created is like no other in the country."



Exhibitor Guide

Who can I expect to attend the NCIA Conference?

The NCIA National Training Conference is the only place to reach hundreds of Correctional Industries decision-makers under one roof — Directors, Operations Managers, Reentry Coordinators, Administrators, and Sales and Marketing teams. All from one field, all in one room.

2027 Booth Pricing

NCIA Members

\$1795

per 10'x8' booth

Non-Members

\$2400

per 10'x8' booth

All-Inclusive Contract for
Exhibit Hall Booths,
Sponsorships, and Advertising



Download

Included with your Booth Purchase

Complimentary Registration

- 2 complimentary full-conference registrations for your staff per 10'x8' booth.

Attendee Lists

- Pre-show list sent 2-3 weeks before the conference.
- Post-show list sent within 1 week after the conference.

Program Book Listing

- One complimentary company listing in the NCIA 2027 Program Book. Booth must be purchased by January 8, 2027 to be included.

Vendor Spotlight

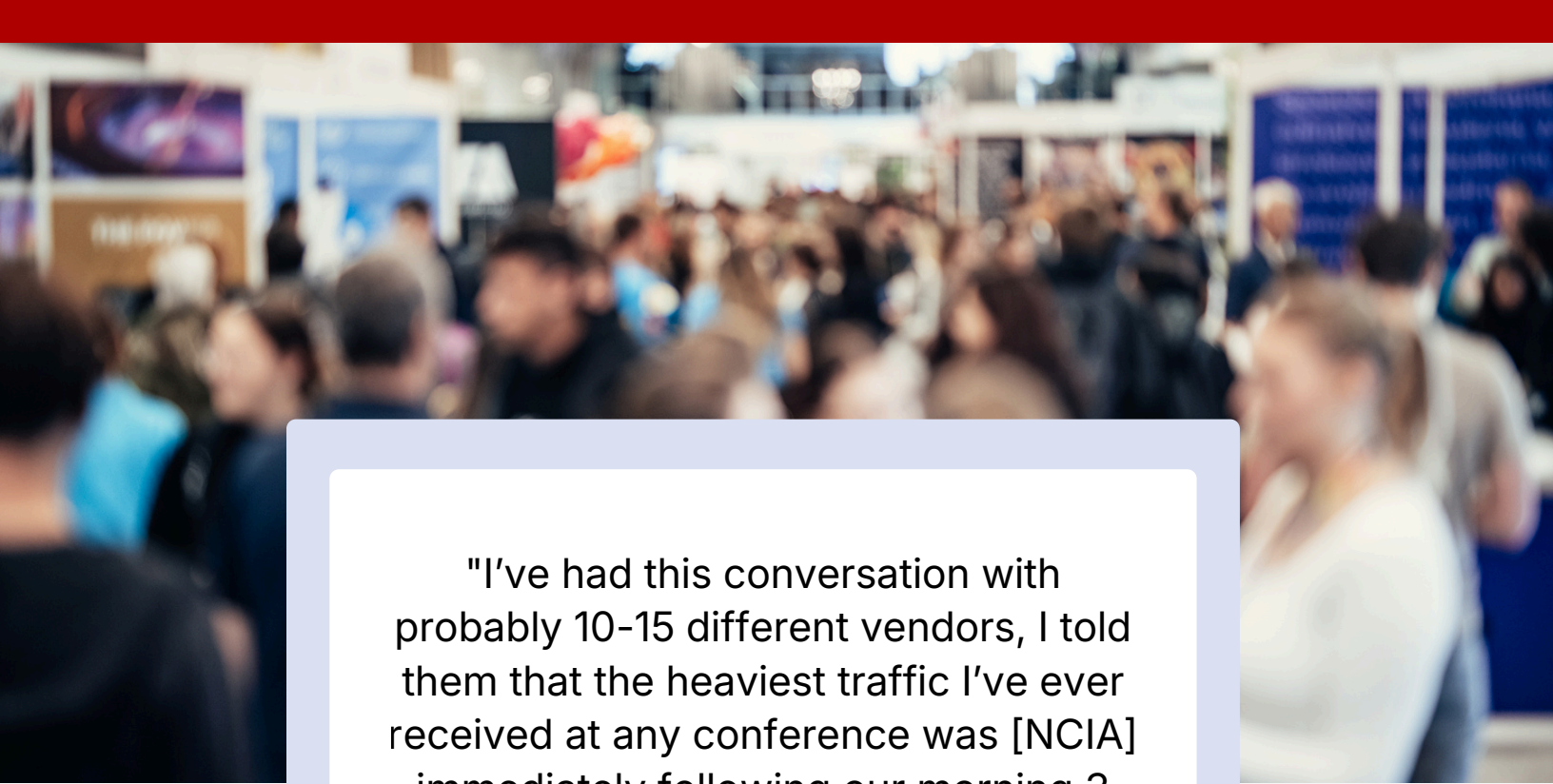
- 60 seconds to introduce your company to all attendees during Tuesday morning refreshments.

State Date

- **Exhibiting Corporate+ Members and Conference Sponsors** get one-on-one, 8 minute sessions with up to 6 states of their choosing.

Education & Training Spotlight – **NEW!**

- Vendors offering education or specialized training to incarcerated individuals receive 3–5 minutes to address attendees during Wednesday morning coffee.



"I've had this conversation with probably 10-15 different vendors, I told them that the heaviest traffic I've ever received at any conference was [NCIA] immediately following our morning 3 minute introduction. Vendors are very impressed that you took that step ... I am at my 7th out of 8 conference for 2026, so far yours tops our chart."

JAY CHRISTENSEN

NCIA 2026 Exhibitor



THE COMPLETE PRODUCTION



More than Products. More than Programs. More than Manufacturing.

Every great production starts with a strong cast. This year, OEI brings together innovative new introductions and trusted solutions to showcase how workplace environments come to life.

Featuring **Passado™ Storage** to keep the production moving, **Gallery panels** to set the scene, and **Curvello™ Seating** to take center stage. All alongside the products and support that correctional industry programs have trusted for decades.

Because great spaces require more than a single product. They require solutions that work together seamlessly, from concept to completion.

Experience The Complete Production at NCIA 2027. Visit OEI in Columbus and see what's taking center stage.

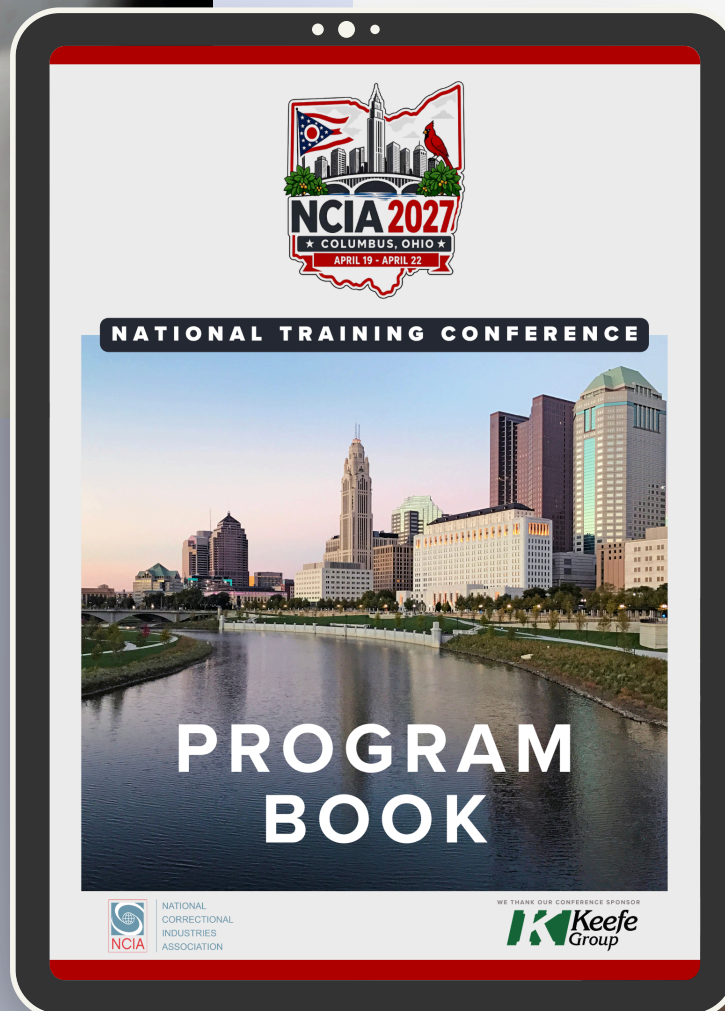


ORIGINAL EQUIPMENT INDUSTRIES
920.468.8100 | oei-inc.com



Be Seen

by every attendee, all conference long.



Advertise in the 2027 Conference Program Book

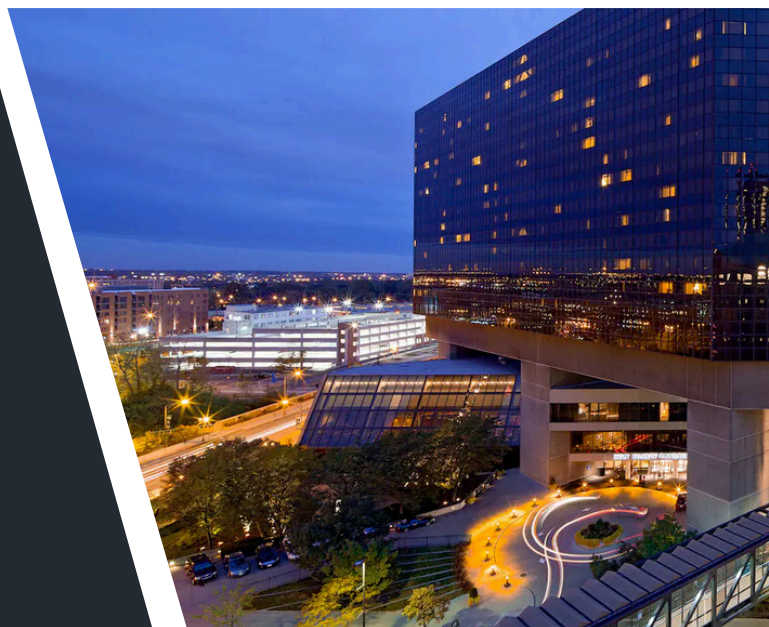
Submit a contract to memberservices@nationalcia.org



Download Contract

Hotel Essentials

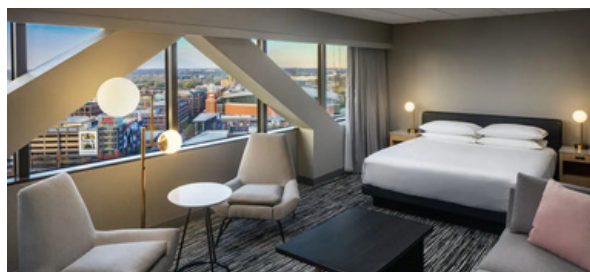
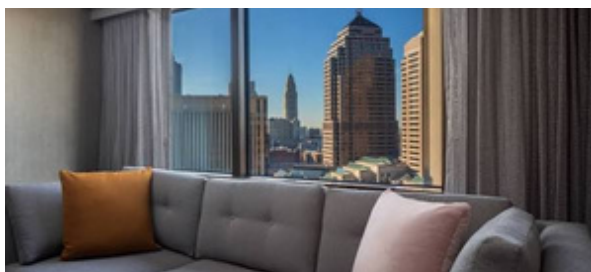
Things to Know Before You Go



Hyatt Regency Columbus

📍 350 North High Street, Columbus, OH 43215

🚗 6 miles from John Glenn Columbus International Airport (CMH)



Enjoy a relaxing stay at the Hyatt Regency Columbus, right in the heart of downtown. When you're not in sessions, unwind at Big Bar on 2, grab a bite at Market Stand Café or Perks Coffee & More, or squeeze in a workout at the fitness center. The hotel's location also puts you steps from the Arena District and Short North Arts District, so there's plenty to explore once the day wraps up. Comfortable rooms and a walkable downtown setting make it an easy, convenient place to call home for the week.

Check-in: 3:00 PM

Check-out: 12:00 PM

Room Rate: \$138 +tax

Prevailing government rate is subject to change.

Reserve your room today!



NCIA Room Block



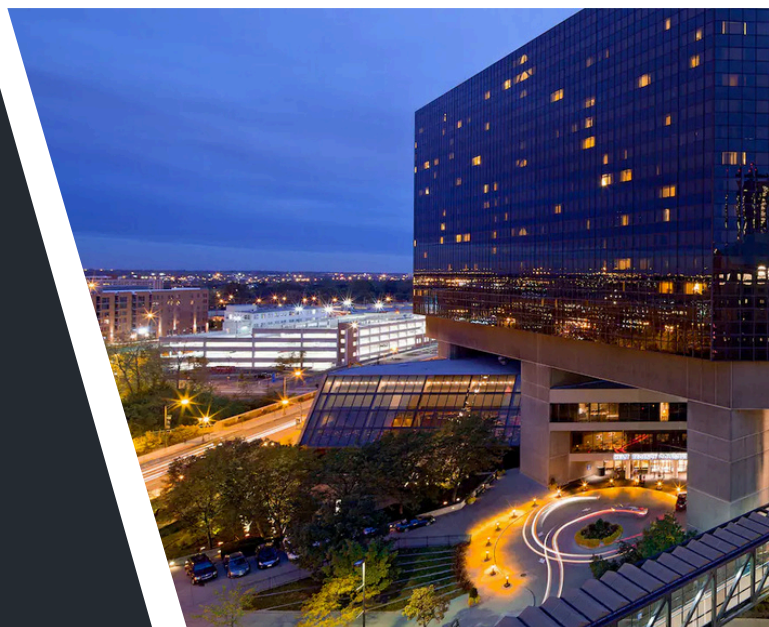
(614) 463-1234

Room block reservations close on April 2, 2027.

Room rates cannot be guaranteed after this date.

Hotel Essentials

Things to Know Before You Go



Hotel Dining

Market Stand Café

Breakfast 6:30 AM–11:00 AM

Lunch 11:00 AM–2:00 PM

Dinner 5:00 PM–10:00 PM

Perks Coffee & More

6:00 AM–10:00 PM

Big Bar on 2

4:00 PM–11:30 PM

350 Delivery

7:00 AM–10:00 PM

Enjoy delicious dining options from the comfort of your room with convenient in-room delivery or pickup from one of the hotel restaurants.

Amenities

- Complimentary Wi-Fi
- 24-hour business center
- StayFit Gym, open 24 hours
- Check-in via World of Hyatt app
- Laundry and dry-cleaning services
- Microwaves on each guest floor

Parking

Self-Parking

\$25/night

Self-parking is available at 44 E. Chestnut Street, with attendees receiving a 20% discount off the published overnight rate. The garage is accessible via enclosed and covered walkway.

Valet Parking

\$48

Overnight valet parking available with in and out privileges. Please note the garage height restriction is 6'8".

Shuttle

The Hyatt Regency Columbus does not offer airport shuttle service. However, you'll have plenty of easy options to get from John Glenn Columbus International Airport (CMH) to the hotel, including taxis, rideshare services like Uber and Lyft, and public transit.

For more hotel information:



Hotel Website



(614) 463-1234



NATIONAL
CORRECTIONAL
INDUSTRIES
ASSOCIATION

BUILDING STRONGER FUTURES

THROUGH WORK,
OPPORTUNITY & IMPACT.

The National Correctional Industries Association (NCIA) is the leading voice for correctional industries, advancing best practices, public safety, and workforce development through meaningful work and economic opportunity.



JOIN US AT THE NCIA ANNUAL CONFERENCE & EXHIBITION



APRIL 19–21, 2027



**HYATT REGENCY
COLUMBUS, OHIO**

Connect with industry leaders, explore innovative solutions, and be part of the conversation shaping the future of correctional industries.

VISIT US AT
**BOOTH
#32**



American & Efird LLC

For more than a century, American & Efird LLC has been a global leader in sewing thread and technical textiles. We deliver innovative solutions and exceptional quality that help our customers create with confidence.



PREMIUM QUALITY

Engineered for performance and reliability



INNOVATIVE SOLUTIONS

Leading the way in sustainable and technical textiles



GLOBAL PARTNER

Building lasting relationships around the world

American & Efird LLC

24 American Street
Mount Holly, NC 28120 USA

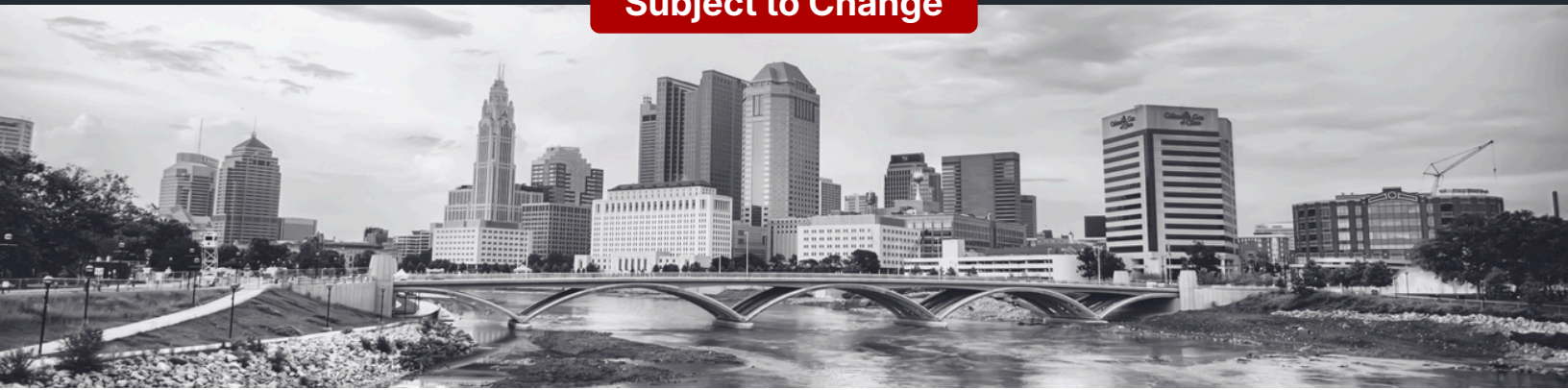
704-951-2996

www.amefird.com

QUALITY. INNOVATION. TRUSTED EVERY STITCH OF THE WAY.

Event Schedule

Subject to Change



Sunday, April 18, 2027

10:00am-12:00pm	CI Directors Roundtable (CI Directors Only) Marion, 2nd Floor
12:00pm-1:00pm	CI Directors Lunch (CI Directors Only) Fairfield, 2nd Floor
1:00pm-3:00pm	CI Directors Roundtable Continues (CI Directors Only) Fairfield, 2nd Floor
1:00pm-3:30pm	CI Deputy Directors Roundtable (CI Deputy Directors Only) Marion, 2nd Floor
1:00pm-3:30pm	Sales & Marketing Roundtable (CI Sales & Marketing Staff Only) — NEW! Knox, 2nd Floor
1:00pm-3:30pm	CI Operations Roundtable (CI Operations Managers Only) — NEW! Madison, 2nd Floor
3:00pm-4:00pm	Conference Registration Regency Ballroom South Foyer, 3rd Floor
3:00pm-4:30pm	Meet & Greet Regency Ballroom South Foyer, 3rd Floor
5:00pm-5:45pm	New Board Member Orientation (Invitation Only) Deluxe Suite 1
6:00pm-7:00pm	President's Reception (Invitation Only) Private Dining Room, 2nd Floor

9:00am-4:30pm	Conference Registration Regency Ballroom South Foyer, 3rd Floor
9:00am-3:00pm	Exhibitor Setup Regency Ballroom, 3rd Floor
9:00am-12:00pm	NCIA Board of Directors Meeting Fairfield, 2nd Floor
10:00am-11:30am	CI Staff Roundtables Morning Session (CI Staff Only) Union A, B, C, D, E and Delaware D, 2nd Floor
1:00pm-2:00pm	State Date Regency Ballroom South Foyer, 3rd Floor
2:00pm-3:30pm	CI Staff Roundtables Afternoon Session (CI Staff Only) Union A, B, C, D, E and Delaware D, 2nd Floor
3:45pm-5:00pm	Opening Session & Keynote Address Franklin ABCD, 2nd Floor
5:00pm-7:00pm	Exhibit Hall Grand Opening & Reception Regency Ballroom & South Foyer, 3rd Floor

8:30am-4:00pm	Conference Registration Regency Ballroom South Foyer, 3rd Floor
9:00am-9:45am	Vendor Spotlight & Coffee Break Franklin ABCD, 2nd Floor
9:45am-12:00pm	Exclusive Exhibit Hours Regency Ballroom, 3rd Floor
12:05pm-12:45pm	Lunch & Learn Franklin ABCD, 2nd Floor
2:30pm-3:45pm	Concurrent Workshops Union A, B, C, D, E, 2nd Floor
4:00pm-4:45pm	Regional Meetings Union A, B, C, D, E, 2nd Floor

Wednesday, April 21, 2027

 Event Schedule — *Continued*

8:30am-2:00pm	Conference Registration Regency Ballroom South Foyer, 3rd Floor
9:00am-9:45am	Education Spotlight & Coffee Break — <i>NEW!</i> Franklin ABCD, 2nd Floor
9:45am-12:00pm	Exclusive Exhibit Hours and Refreshments Regency Ballroom, 3rd Floor
1:00pm-2:15pm	Concurrent Workshops Union A, B, C, D, E, 2nd Floor
2:30pm-3:45pm	Concurrent Workshops Union A, B, C, D, E, 2nd Floor
12:30pm-10:00pm	Exhibit Hall Dismantle Regency Ballroom, 3rd Floor
5:45pm-8:30pm	Closing Awards Reception & Banquet Franklin ABCD & Foyer, 2nd Floor

Thursday, April 22, 2027

8:00am-12:00pm	Correctional Industries Tour — <i>Hosted by Ohio Penal Industries</i> Meet in the Hotel Lobby (Bus to pick up)
9:00am-12:00pm	ACA Certified Correctional Industries Manager Review & Testing <i>Prerequisite and registration required.</i> Room Location TBD



Keynote Speaker

Jim Abbott

Jim Abbott is a former Major League Baseball pitcher, Olympic gold medalist, disability advocate and motivational speaker whose life demonstrates that perceived limitations can be overcome through determination, adaptability and preparation. Born without a right hand, Abbott spent his childhood practicing fielding and throwing while developing an innovative glove-transfer technique with encouragement from his father. He was also the starting quarterback on his high school football team, which reached the Michigan state championship game.

Although drafted by the Toronto Blue Jays after high school, Abbott chose a baseball scholarship at the University of Michigan, where he compiled a 26–8 record. With Team USA, he defeated Cuba on Cuban soil in 1987, earned the Golden Spikes and James E. Sullivan awards, and pitched the gold-medal-clinching victory over Japan at the 1988 Olympics. Selected eighth overall by the California Angels, he bypassed the minor leagues and won 12 games as a major-league rookie in 1989.

In 1991, Abbott won 18 games with a 2.89 ERA and finished third in American League Cy Young Award voting. After joining the New York Yankees, he pitched a no-hitter against Cleveland at Yankee Stadium on September 4, 1993. He later endured a 2–18 season, stepped away from baseball and successfully returned with the Chicago White Sox in 1998.

Abbott's honors include the Tony Conigliaro Award, induction into the National College Baseball Hall of Fame, a Henry Viscardi Achievement Award and the 2026 Jimmy V Award for Perseverance. He is also the author of *Imperfect: An Improbable Life*. Through candid stories of achievement, failure and reinvention, Abbott inspires audiences to approach challenges creatively, focus on their strengths and continue pursuing ambitious goals.



April 19, 2027



3:45 PM



Union Ballroom

Sponsored by



When you think comfort. Think Nightingale.

Raven 2550



Danforth II 1223



Overtime 6800ti



CI Staff Roundtables

 **Monday, April 19, 2027**

Morning Session

 **10:00am-11:30am**

Afternoon Session

 **2:00pm-3:30pm**

 **Union A, B, C, D, E, and Delaware D (2nd Floor)**

Engage in roundtable discussions focused on individual industries and enterprise-wide issues. Prepare for a dynamic and informative conversation as CI practitioners from around the country share their insights into making great CI operations.

Share your experiences and learn from your peers in two roundtable discussions of your choice:

-  Sales and Marketing–Navigating Social Media and Marketing Materials
-  Furniture Manufacturing and Assembly–Product Development and Innovation
-  Reentry-Focused Workforce Development

-  Using AI in Correctional Industries
-  Building Effective Partnerships with Private Industry
-  Funding, Revenue Generation, and Program Sustainability

Participation is limited to Correctional Industries practitioners.

Registration and participation in any single roundtable is limited to two (2) staff per state.





A leader in Sustainable Solutions®

Every day. Every facility.

A smarter way to build a successful industry.

BUILT FOR CORRECTIONAL INDUSTRIES THAT PLAN TO GROW

CorrectPac helps agencies build sustainable cleaning chemical programs with proven support, dependable reorder demand, and decades of industry experience.



TRUSTED SINCE 1982



NO UPFRONT EQUIPMENT INVESTMENT

Get started faster
with no capital outlay.



PROVEN SUPPORT. PROVEN RESULTS.

Sales, training, and technical
support that drives success.



DEPENDABLE REORDER DEMAND

Products facilities
use every day.



SUSTAINABLE SOLUTIONS®

Concentrated, effective, and
environmentally responsible.



BUILD SKILLS. BUILD FUTURES.

Create meaningful work
and valuable job skills.



**GREEN SEAL
CERTIFIED**

Meets a high standard for
protecting people and planet
greenseal.org

All Purpose, Bathroom, Glass
and pH Neutral Floor Cleaner
meet Green Seal® Standard
GS-37. GreenSeal.org.



SEE HOW AGENCIES NATIONWIDE ARE BUILDING
SUCCESSFUL CHEMICAL PROGRAMS WITH CORRECTPAC.

800-289-7725

correctpac.com

Workshops Preview

Choose from 20 workshop sessions presented by leading experts in Correctional Industries. Attendees can tailor their conference experience by selecting the sessions most relevant to their agency's needs.



CI Partners and Community Connections

ERP Utilization to Effectively Manage Product Costing and Manufacturing Efficiencies

Product Development – The Journey from Napkin to Reality

Employer Insights; Creating Successful Second Chance Employment Partnerships

Cultivating Success 2.0: Foundational Frameworks and Second-Year Impact of CCI's Incentive Programs

Leveraging Tablets and Technology to Strengthen Employment Readiness for Incarcerated Individuals

Cross Training Sales with Manufacturing for Better Customer Outcomes In Correctional Industries

Garment Production in Texas Correctional Industries

Step Into Reentry: Experience the Challenges, Shape the Solutions Session
Interactive Reentry Simulation + Facilitated Debrief

Marketing, Advertising, and Public Perception

Accreditation Readiness for Correctional Industries

Secure Email in Action: Enhancing Communication and Workforce Readiness at Ohio Penal Industries

Managing Learning & Development in Correctional Industries: Dynamic Strategies to Inform & Grow Your Organization

Implementing Lean Manufacturing into a Correctional Environment

Culture Change in Correctional Industries: Leading from the Shop Floor

From Policy to Practice: Peer Strategies for Reentry-Focused Correctional Industries

Building Better Relationships in a Digital World

The Power of Purpose: Elevating Pre-release Employment into Career Development

Finding Your (Core) Value

Taking Prison Blues Direct to Consumer: The Next Stage of the CI Brand Blueprint

Workshops are subject to change



TRICOR
TRANSFORMING LIVES

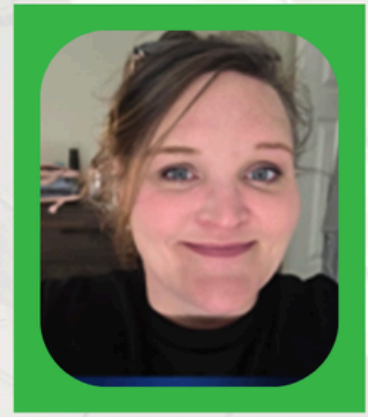
MISSION: To prepare offenders for success after release.

My name is Kim and I had the privilege of participating in the TRICOR program while I spent some time in the women's prison system. I was previously incarcerated at DJRC and spent most my days at the TRICOR tag plant. I was able to get my forklift licenses, OSHA10 card, T4C, and a bunch of other classes while I was there. Before going to work at the warehouse I was spending my days on auto-pilot, just going through the motions; having either little to zero goals for my release date or future in general. When I started at TRICOR and was able to start saving on my trust fund, I started thinking about what I could spend that money on when I got released and realized that I had no idea what I was doing at all when I got out. I had to crack down and set some goals, get serious about my future. In prison, it's easy to forget that there is a future that does not involve being incarcerated.

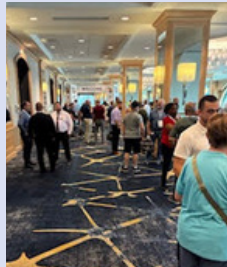
The staff at TRICOR are beyond helpful and encouraging. Everyone that works for the company genuinely want for everyone that goes through their programs to be released and never return to confinement again. I am grateful for TRICOR because working there allowed me to get into a much better space mentally and physically as well as financially, while I was there. Just having stable, full-time employment gave me an incredible sense of purpose and easily went a very long way. My co-workers encouraged me to go to college so I enrolled at Nashville State where I still currently attend even now that I am released. My estimated graduation date is Fall 2026 and I'll be ready to transfer to a four-year University. TRICOR is a wonderful program that has the potential to truly change lives. I will forever remember my experience with them on the inside and now on the outside.

Sincerely,

Kimberly Spencer
Former TRICOR Participant/Graduate



**KIMBERLY
SPENCER**



Meet & Greet

Join us for a relaxed afternoon at the Hyatt Regency Columbus, where you'll meet fellow attendees, connect with vendors, and get to know the conference staff. Come dressed in your best CI swag, mingle, and unwind. This is the perfect way to break the ice, spark conversation, and kick off your week with new connections!



April 18, 2027



3:00pm-4:30pm



Regency Ballroom South Foyer



We simplify your manufacturing.™



**Trusted ERP Software Provider
to 10+ Correctional Industries**

SCHEDULE A DEMO TODAY

1-800-364-5958

www.globalshopsolutions.com

Awards Banquet

Reception & Banquet



Wednesday, April 21, 2027



5:45pm-8:30pm



**Franklin ABCD & Foyer
(2nd Floor)**

Every year, NCIA makes a special effort to acknowledge individuals whose extraordinary skill and leadership in their respective programs improve Correctional Industries as a whole. Join your fellow CI professionals in recognizing the 2027 award winners for all their hard work and celebrate their achievements at the NCIA Awards Banquet.



Award Categories Include:

- ➔ Rodli Award
- ➔ National Staff Award
- ➔ Regional Staff Awards
- ➔ Honor Roll Staff Awards
- ➔ Performance Excellence Award

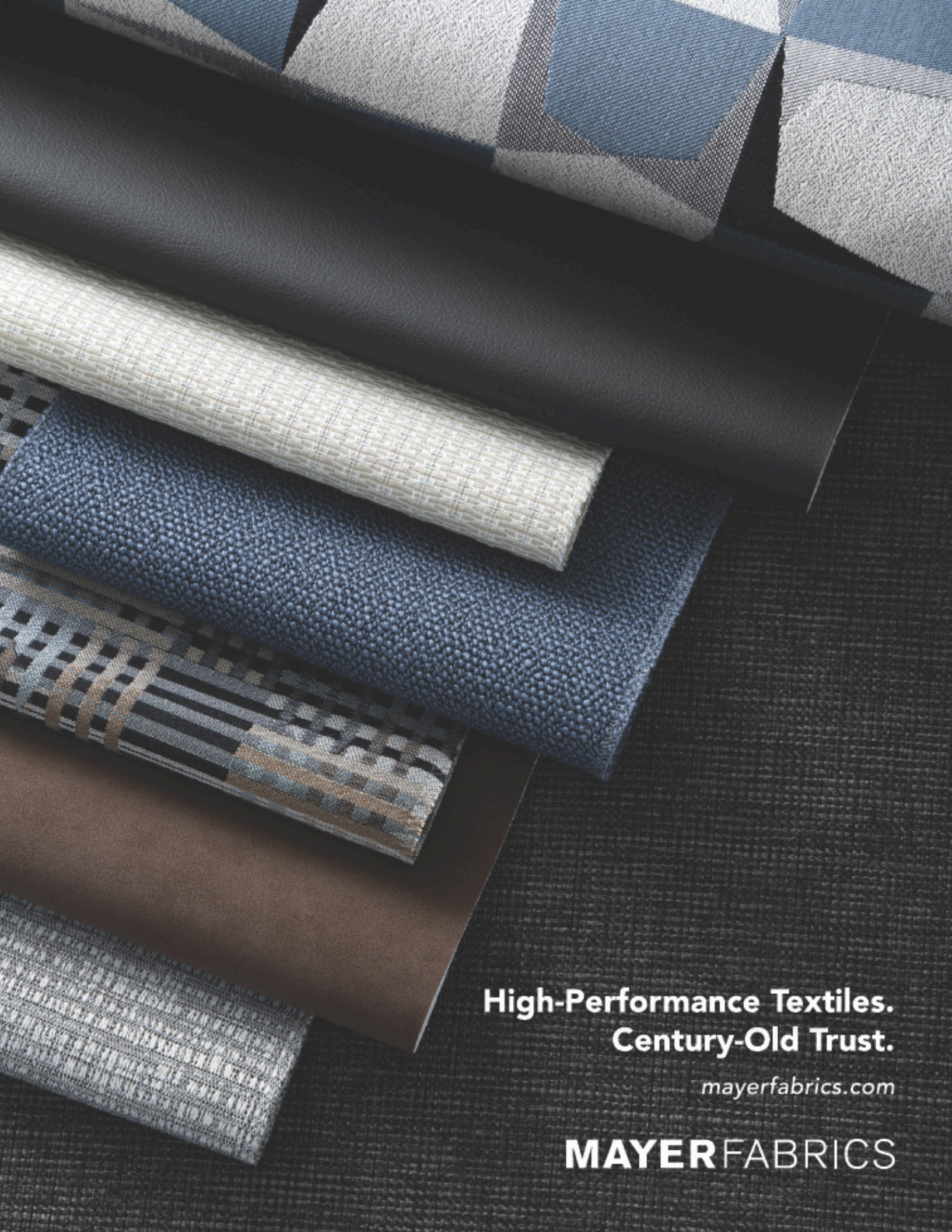
Tickets are required for admission to the banquet.

Tickets are included with Attendee Full Conference Registration. All other registrants and their guests can purchase banquet tickets at \$110 each.

Sponsored by

WALD





**High-Performance Textiles.
Century-Old Trust.**

mayerfabrics.com

MAYERFABRICS



Department of
Rehabilitation
& Correction

Ohio Penal Industries

CI Facility Tour



Thursday, April
22nd, 2027



8:00am-12:00pm



Glove Factory



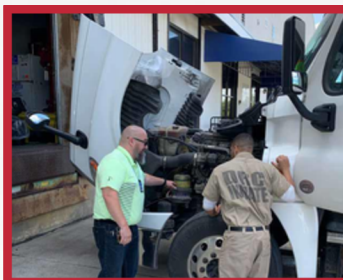
Madison Correctional Institution
1851 State Route 56 London, OH 43140



Warehouse/CDL Program



Ohio Penal Industries
2210 Old Springfield Road London, OH 43140



Visit One of OPI's Newest Ventures: Our One-of-a-Kind Glove Factory!

Tour Highlights

- See our innovative batch-dip production line in action. Unlike continuous chain systems, batch dipping allows the process to pause as needed.
- Discover how education is integrated into the program through the University of Akron's online Associate on Applied Sciences degree.
- Learn how our partnership with Summit Glove provides technical expertise, quality standards, and industry insights.
- Explore how OPI became the only U.S. manufacturer producing a patented nitrile glove that is also fentanyl-resistant.

Visit the Backbone of OPI: Our Warehouse and CDL Program!

Tour Highlights

- Tour the warehouse located directly across the street from the glove factory, where OPI products from all 13 locations are received, organized and shipped each day.
- See how incarcerated individuals play a key role in warehouse operations while gaining valuable logistics and distribution experience.
- Learn about OPI's CDL program, where participants have the opportunity to earn their CDL and gain hands-on driving experience.
- Meet the team behind OPI's operations, including our sales, administrative and fiscal staff who support the organization statewide.

CI Tour FAQ

Who can attend?

- Any attendees, non-exhibiting individuals, and vendors are welcome to attend.

How do I sign up?

- During online registration, you'll have the option to opt into the tour. Tour registration will close on March 31, 2027.

Is there a dresscode?

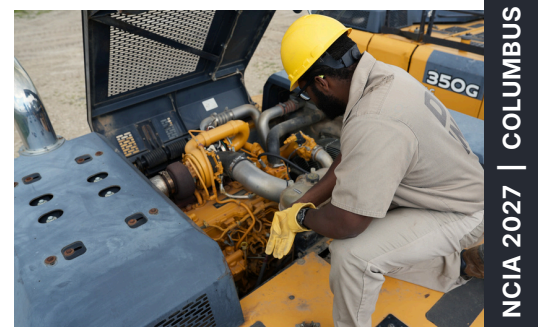
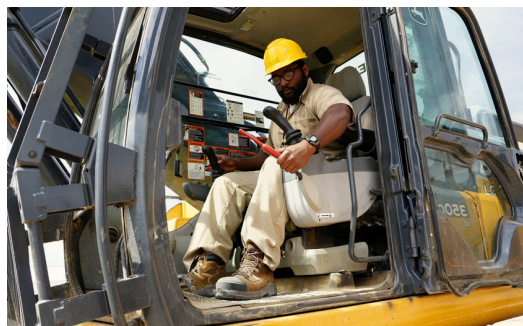
- Leggings and similar form-fitting clothing is prohibited. Closed-toe shoes only.

Do I need to bring anything?

- All attendees are required to bring a valid photo ID.

More helpful information:

- This is one tour with two locations. All tour attendees will have an opportunity to visit both the Nitrile Glove Operation and Warehouse/CDL Program.
- No background checks required.
- Formerly incarcerated individuals are permitted to attend.
- Mobile devices are not permitted into the facilities.
- Transportation is provided.
- Meeting time and location at the hotel will be emailed to all tour attendees prior to the conference and listed in the 2027 NCIA Conference Program Book.



Shoes

Sign Shop

License Plates

Engraving



CORRECTIONAL INDUSTRIES

Graphic Arts

Office Systems

Print Shop

Metal

Plastic Bags

Mattresses

Flags

Laundry

Tube Bending

Clothing

Chairs

Chemicals

Consumable Products

SUBSCRIBE TO
NEWSLETTER

Furniture

Furniture Restoration

+ More!



1.800.392.8486

www.mve.mo.gov



SCAN ME

DISCOVER COLUMBUS

Places to explore and eat near The Hyatt Regency

PLACES TO EXPLORE

Goodale Park



Columbus's oldest public park, right at the edge of the Short North. Features shaded green space, a pond, and walking paths.

0.49 miles

National Veterans Museum



A modern museum honoring U.S. military service members through personal stories and artifacts.

0.64 miles

Short North Arts District



A walkable gallery-and-boutique strip along High Street, known for its arches, monthly Gallery Hop, and mix of restaurants and shops.

0.73 miles

COSI



A large hands-on science museum with a planetarium, ocean and space exhibits.

0.76 miles

Columbus Museum of Art



A well-regarded art museum with strong European and American collections, including Impressionist and Cubist works.

0.79 miles

Scotts Miracle-Gro Field



Home stadium of the Columbus Crew soccer club, a sleek modern venue near the Arena District.

0.84 miles

Scioto Mile



A riverfront park and promenade downtown, with an interactive fountain, walking trails, and skyline views.

0.92 miles

The Book Loft



A sprawling, maze-like independent bookstore spread across 32 rooms. Located in German Village.

1.42 miles

German Village



A historic brick-lined neighborhood south of downtown known for its German heritage, cafes, and cobblestone streets.

1.57 miles

Franklin Park Conservatory



A glass conservatory and botanical garden with themed indoor biomes, a butterfly house, and rotating outdoor art installations.

2.55 miles

The Ohio State University



The flagship OSU campus, featuring historic buildings, Ohio Stadium (home to The Buckeyes), & lively college-town atmosphere.

2.90 miles

Easton Town Center



A large outdoor shopping and dining district with a mix of national retailers, restaurants, and entertainment.

7.2 miles

PLACES TO EAT

North Market



A historic food hall with dozens of vendors covering everything from international cuisine to baked goods.

0.23 miles

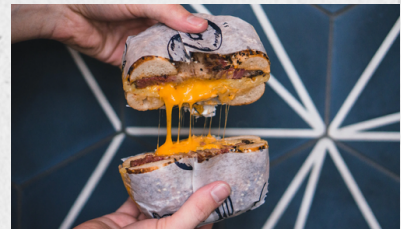
Jeni's Splendid Ice Cream



The flagship location of the beloved Columbus-born ice cream brand, known for inventive, small-batch flavors.

0.52 miles

The Lox Bagel Shop



A popular Short North bagel counter known for hand-rolled bagels loaded with lox, cream cheese, and creative specials.

0.60 miles

The Eagle



A Southern-inspired restaurant in the Short North known for brined fried chicken, mac and cheese, and hush puppies.

0.63 miles

Mission Coffee Co.



A cozy, well-regarded local coffee shop with quality espresso and a relaxed atmosphere for working or meeting up.

0.78 miles

Junto Hotel



A boutique hotel with a well-liked rooftop bar, tavern, and coffee shop.

0.82 miles

The Yard Milkshake Bar



A dessert spot known for over-the-top, decorated milkshakes piled with toppings.

1.0 mile

Budd Dairy Food Hall



A multi-level food hall with a rotating mix of vendors (cheesesteaks, noodles, Caribbean, sushi) plus a rooftop bar.

1.08 miles

Katalina's



A popular brunch spot known for pancake balls and creative breakfast dishes, with a cozy, locally-sourced menu.

1.25 miles

Antinques on High



A brewery and cocktail bar in the Brewery District known for sour beers and a lively rooftop patio.

1.53 miles

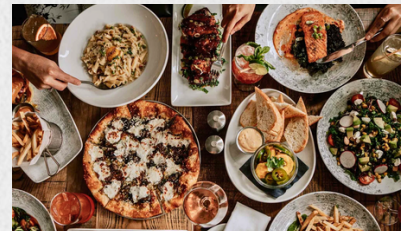
Schmidt's



A historic German Village institution serving hearty German fare; sausages, schnitzel — plus its famous oversized cream puffs.

1.70 miles

South Village Grille



An American gastropub known for a well-loved brunch (chicken & waffles) & a solid dinner menu with pasta, salads, & sushi rolls.

2.15 miles

Dan the Baker



A high-end bakery known for pastries, croissants, and a toast bar, with a devoted local following.

2.16 miles

Fox in the Snow Cafe



A bakery-cafe popular among locals known for pastries and espresso drinks.

2.5 miles

Bonifacio



A well-reviewed Filipino restaurant known for lumpia, chicken adobo, and a boodle-style family feast.

2.96 miles

MORE TO EXPLORE

Columbus Tours, Trails, & Attractions Tickets

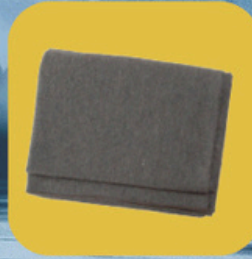
Get to know the city with Experience Columbus' free experiential trails or purchase admission tickets to a variety of Columbus attractions.

[Browse](#)

“

When our inmate undergarments and footwear vendors canceled their contracts recently, WA-CI was quick to respond and provide those items for us right away, allowing us to continue meeting our needs without interruption.

— Charles Schneider
Alaska Department of Corrections
WA-CI customer since 2015



1.800.628.4738



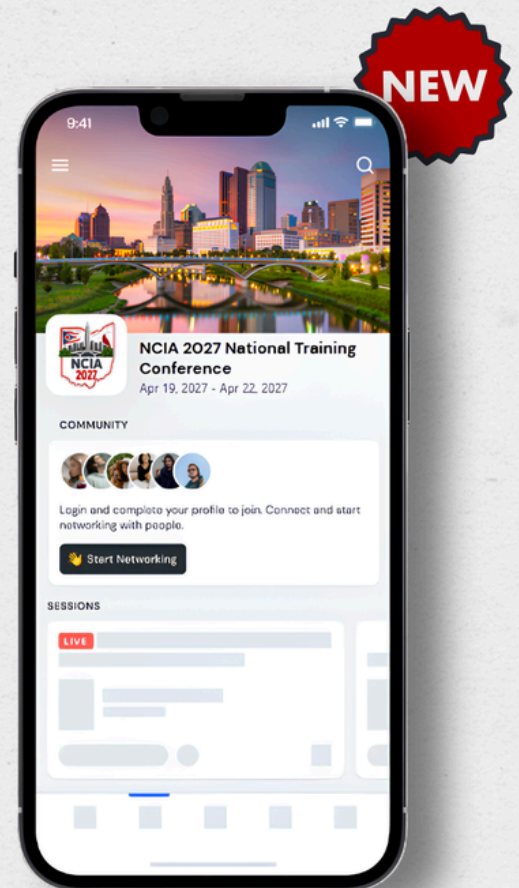
washingtonci.com

NEW APP LOADING



The features you know and love, plus:

- ➡ Lead capture
- ➡ Fun challenges
- ➡ Networking updates
- ➡ Updated interface



NCIA Memberships

All memberships include:

- ✓ 1 e-copy of NCIA News Magazine
- ✓ Name + email address added to NCIA's mailing list
- ✓ Member discounts on webinars, conference registration, and more!



Join Today!

starting at
\$925

Agency/Agency Plus

For all agencies that are responsible for the operation of correctional industries programs in any manner and that are interested in, and subscribe to, the purposes and goals of NCIA.

\$700/\$1400

Corporate/Corporate Plus

For all companies and commercial organizations interested in, and subscribing to, the purposes of NCIA.

Benefits include: 25% discount on exhibiting, advertisement, training, products, and services.

\$175

Associate Non-Profit

For nonprofit organizations & non-correctional industry government sectors. This category does not apply to those in the private sector, for-profit. The organization must support the purposes for which the Association was formed.

starting at
\$25

Individual Memberships

Individual Memberships include; Individual Associates, Practitioners, Retirees, and Students.

Read about each membership type on the Individuals tab at the QR code above.

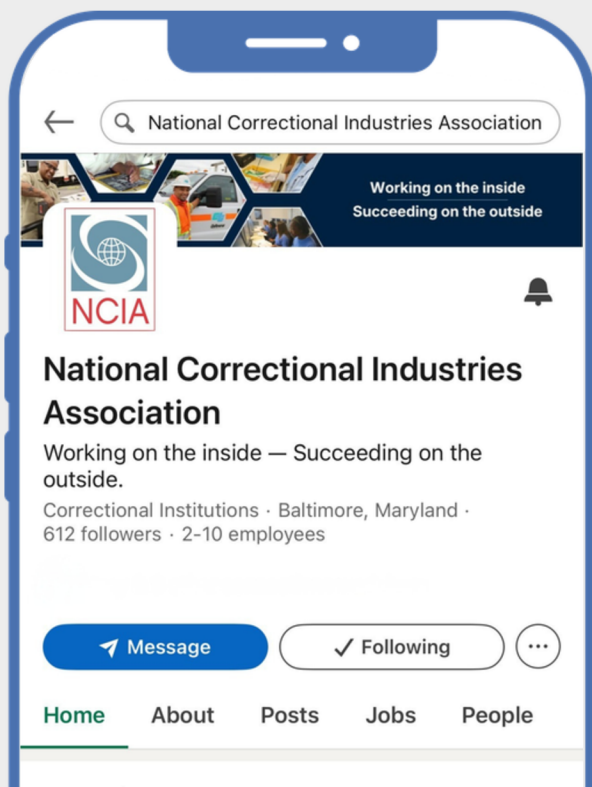
THANK YOU, SPONSORS!

The NCIA National Training Conference would not be possible without the continued support of our generous sponsors. Please join us in thanking the following companies and organizations for their contributions to making NCIA 2027 an unforgettable conference!

Conference Sponsor	Keefe Group
Conference Host / Badge & Keynote	Ohio Penal Industries
Audio Visual & Awards Banquet	John R. Wald Company
Audio Visual	Mayer Fabrics
Badge Lanyards	CALCTRA
Beverage Break	Walkenhorst's
Food & Beverage	OEI
Goody Bags	Barentz
Hotel Key Cards	Union Supply
Keynote	Nightingale Cooperation
Keynote	Global Shop Solutions
Workshops	CorrectPac®
Workshops	TRICOR



Union Supply	Inside Front Cover
OEI	6
American & Efird	10
Nightingale	15
CorrectPac®	17
TRICOR	19
Global Shop Solutions	20
Mayer Fabrics	22
Missouri Vocational Enterprises	25
Washington State Correctional Industries	29
CALCTRA	Inside Back Cover
Keefe Group	Back Cover



FOLLOW NCIA



SEE YOU IN COLUMBUS!



CALCTRA

Career Training | Quality Products | Changed Lives

LISTEN TO OUR PODCAST



Prison to Purpose: Building Futures Behind Bars is a new podcast that explores the transformative power of job training and rehabilitation inside the nation's prisons. Prison to Purpose sheds light on pathways to personal growth, accountability, and opportunity—demonstrating how purpose-driven rehabilitation can strengthen individuals, families, and communities.

RECENT EPISODE HIGHLIGHTS

EPISODE 17

THE STORY BEHIND THE KILLER BREAD WITH DAVE DAHL

Dave Dahl, co-founder of Dave's Killer Bread shares his remarkable journey from incarceration to building a multimillion-dollar company. Dave reflects on how the skills he developed through a job training program while incarcerated helped shape his future and ultimately played a role in his entrepreneurial success.



EPISODE 2

INCARCERATION TO INSPIRATION WITH TONY CURTIS

In this inspiring episode, we share the story of Tony Curtis, whose life was transformed through the California Correctional Training and Rehabilitation Authority (CALCTRA). Tony gained valuable job skills while in prison and successfully returned to his community. Hear how he became a CEO of solar company and Senior Pastor of a Southern California church.



NEW EPISODES EVERY OTHER TUESDAY
AVAILABLE ON ALL PODCAST PLATFORMS



SCAN TO
WATCH ON
YOUTUBE

Working on the inside to succeed on the outside.



Keefe Group is proud of our relationship with Correctional Industries, as we provide meaningful work opportunities that help offenders develop marketable job skills, strong workplace habits and a foundation for long-term success.

Because Keefe offers a diverse range of products and services, we can help create customized offender work programs tailored to your agency's unique needs and objectives. Our flexible approach can support both operational goals and workforce development initiatives.

If you're looking for new ways to expand programming and create meaningful work experiences, let's have a conversation — contact us to explore customized work program opportunities.

We partner with Correctional Industries to help build lives, one job at a time.



keefegroup.com • 800.325.8998